

## Finite Element Analysis of PVC window profile & aluminium window profile with and without thermal break

ENG. Mohammad Buhemdi

*Public Authority for Applied Education and Training*

### ABSTRACT

Examine a thermal analysis. Numerous analogies exist between thermal and structural analysis for PVC window profile & aluminium window profile with and without thermal break. Finite Element Analysis, commonly called FEA, is a method of numerical analysis. FEA is used for solving problems in many engineering disciplines such as machine design, acoustics, electromagnetism, soil mechanics, fluid dynamics, and many others. In mathematical terms, FEA is a numerical technique used for solving field problems described by a set of partial differential equations. In mechanical engineering, FEA is widely used for solving structural, vibration, and thermal problems. However, FEA is not the only available tool of numerical analysis. Other numerical methods include the Finite Difference Method, the Boundary Element Method, and the Finite Volumes Method to mention just a few. However, due to its versatility and numerical efficiency, FEA has come to dominate the engineering analysis software market, while other methods have been relegated to niche applications. When implemented into modern commercial software, both FEA theory and numerical problem formulation become completely transparent to users.

### I. INTRODUCTION

FEA is a powerful engineering analysis tool useful in solving many problems ranging from very simple to very complex. Design engineers use FEA during the product development process to analyze the design progress. Time constraints and limited availability of product data call for many simplifications of computer models. On the other hand, specialized analysts implement FEA to solve very complex problems, such as vehicle crash dynamics, hydro forming, and air bag deployment. This book focuses on how design engineers use FEA, implemented in Solid Works Simulation, as a design tool. Therefore, we highlight the most essential characteristics of FEA as performed by design engineers as opposed to those typical for FEA performed by analysts. FEA for Design Engineers Another design tool For design engineers, FEA is one of many design tools that are used in the design process and include CAD, prototypes, spreadsheets, catalogs, hand calculations, text books, etc

### II. METHODOLOGY

From the perspective of FEA software, each application of FEA requires steps: Preprocessing of the FEA model, which involves defining the model then splitting it into finite elements

- Solving for desired results

- Post-processing for results analysis

We will follow the above three steps in this project. From the perspective of FEA methodology, we can list the following FEA steps:

- Building the mathematical model
- Building the finite element model by discretizing the mathematical model
- Solving the finite element model
- Analyzing the results

The following subsections discuss these four steps.

#### 2.1 Building the mathematical model

The starting point to analysis with SolidWorks Simulation is a SolidWorks model. Geometry of the model needs to be meshable into a correct finite element mesh. This requirement of meshability has very important implications. We need to ensure that the CAD geometry will indeed mesh and that the produced mesh will provide the data of interest (temperature distribution) with acceptable accuracy. It is important to mention that we do not always simplify the CAD model with the sole objective of making it meshable. Often we must simplify a model even though it would mesh correctly, but the resulting mesh would be too large (in terms of the number of elements) and consequently, the meshing and the analysis would take too long. Geometry modifications allow for a simpler mesh and shorter meshing and computing times. Sometimes, geometry preparation may not be required at all. Successful meshing depends as much

on the quality of geometry submitted for meshing as it does on the capabilities of the meshing tools implemented in the FEA software. Having prepared a meshable, but not yet meshed geometry, we now define material properties (these can also be imported from a CAD model), loads and restraints, and provide information on the type of analysis that we wish to perform. This procedure completes the creation of the mathematical model. The process of creating the mathematical model is not FEA specific.

### 2.2 Building the finite element model

The mathematical model now needs to be split into finite elements in the process of discretization, more commonly known as meshing. Geometry, loads, and restraints are all discretized. The discretized loads and restraints are applied to the nodes of the finite element mesh.

### 2.3 Solving the finite element model

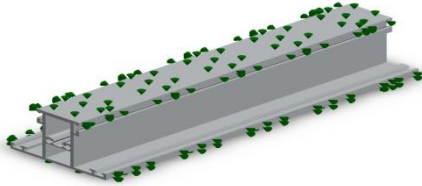

Having created the finite element model, we now use a solver provided in SolidWorks Simulation to produce the desired data of interest.

### 2.4 Analyzing the results

Often the most difficult step of FEA is analyzing the results. Proper interpretation of results requires that we understand all simplifications (and errors they introduce) in the first three steps: defining the mathematical model, meshing, and solving. In the Building the finite element model, the mathematical model is discretized into a finite element model.

This completes the pre-processing phase. The FEA model is then solved with one of the numerical solvers available in SolidWorks Simulation.

## III. STUDY 1 :ALUMINUM PROFILE WITHOUT THERMAL BREAK MODEL INFORMATION

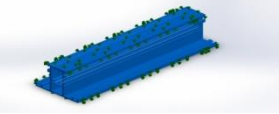
 <p><b>Model name:</b> A P without thermal break  <b>Current Configuration:</b> Default</p>			
Solid Bodies			
Document Name and Reference	Treated As	Volumetric Properties	Document Path/Date Modified
Boss-Extrude1 	Solid Body	Mass:0.254302 kg Volume:9.41858e-005 m <sup>3</sup> Density:2700 kg/m <sup>3</sup> Weight:2.49216 N	C:\Users\mo\Dropbox\research 1\New folder\A P without thermal break.SLDPRT Sep 17 10:51:40 2012

### Study Properties

<b>Study name</b>	A p without thermal break study
<b>Analysis type</b>	Thermal(Steady state)
<b>Mesh type</b>	Solid Mesh
<b>Solver type</b>	FFEPlus
<b>Solution type</b>	Steady state
<b>Contact resistance defined?</b>	No
<b>Result folder</b>	SolidWorks document (C:\Users\mo\Dropbox\research 1\New folder)

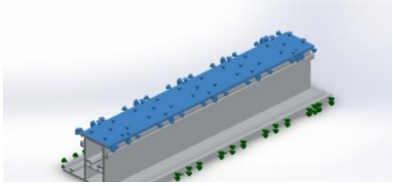
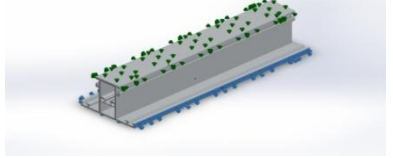
**Units**

<b>Unit system:</b>	SI (MKS)
<b>Length/Displacement</b>	mm
<b>Temperature</b>	Kelvin
<b>Angular velocity</b>	Rad/sec
<b>Pressure/Stress</b>	N/m <sup>2</sup>

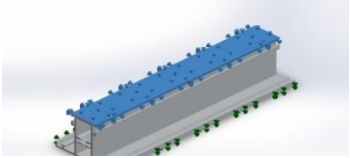
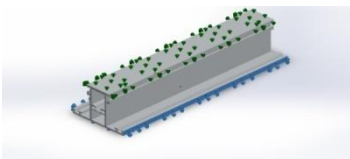
Model Reference	Properties	Components
	<b>Name:</b> 6063-T4 <b>Model type:</b> Linear Elastic Isotropic <b>Default failure criterion:</b> Unknown <b>Thermal conductivity:</b> 200 W/(m.K) <b>Specific heat:</b> 900 J/(kg.K) <b>Mass density:</b> 2700 kg/m <sup>3</sup>	SolidBody 1(Boss- extrude1)(200mm profile without thermal break with material)
<b>Curve Data:</b> N/A		

**Thermal Loads**

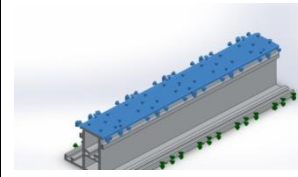
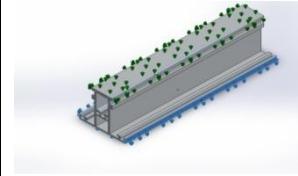
**A- Outside temperature 50 deg C - inside temp 20 deg c**

Load name	Load Image	Load Details
Convection-1		<b>Entities:</b> 3 face(s) <b>Convection Coefficient:</b> 10 (W/m <sup>2</sup> )/K <b>Time variation:</b> Off <b>Temperature:</b> Off <b>Bulk Ambient Temperature:</b> 293.15 Kelvin <b>Time variation:</b> Off
Convection-2		<b>Entities:</b> 3 face(s) <b>Convection Coefficient:</b> 10 (W/m <sup>2</sup> )/K <b>Time variation:</b> Off <b>Temperature:</b> Off <b>Bulk Ambient Temperature:</b> 323.15 Kelvin <b>Time variation:</b> Off

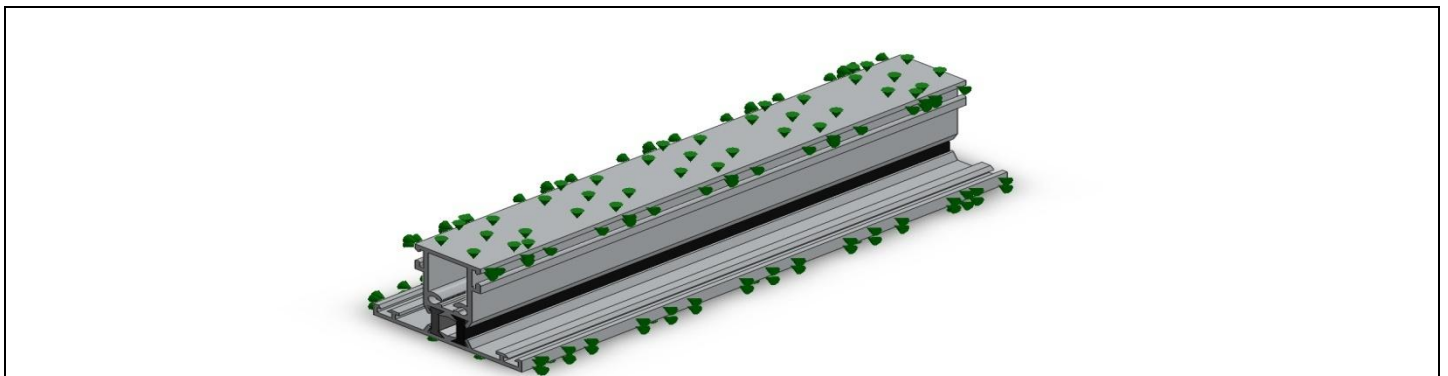
**B- Outside temperature 30 deg C - inside temp 20 deg c**

Load name	Load Image	Load Details
Convection-1		<b>Entities:</b> 3 face(s) <b>Convection Coefficient:</b> 10 (W/m <sup>2</sup> )/K <b>Time variation:</b> Off <b>Temperature variation:</b> Off <b>Bulk Ambient Temperature:</b> 293.15 Kelvin
Convection-2		<b>Entities:</b> 3 face(s) <b>Convection Coefficient:</b> 10 (W/m <sup>2</sup> )/K <b>Time variation:</b> Off <b>Temperature variation:</b> Off <b>Bulk Ambient Temperature:</b> 303.15 Kelvin

**C- Outside temperture 10 deg C - inside temp 20 deg c**

Load name	Load Image	Load Details
Convection-1		<b>Entities:</b> 3 face(s) <b>Convection Coefficient:</b> 10 (W/m <sup>2</sup> )/K <b>Time variation:</b> Off <b>Temperature variation:</b> Off <b>Bulk Ambient Temperature:</b> 293.15 Kelvin
Convection-2		<b>Entities:</b> 3 face(s) <b>Convection Coefficient:</b> 10 (W/m <sup>2</sup> )/K <b>Time variation:</b> Off <b>Temperature variation:</b> Off <b>Bulk Ambient Temperature:</b> 283.15 Kelvin

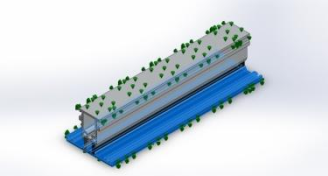
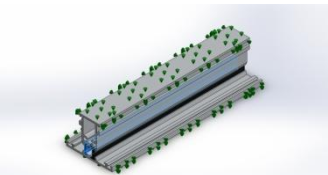
**4.0 Study 2 :Aluminum profile with thermal break  
 Model information**

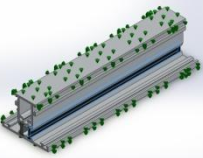
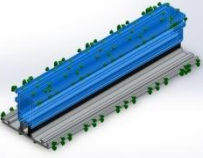


**Model name:** A P With termal break

**Current Configuration:** Default

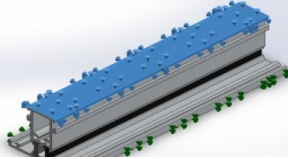
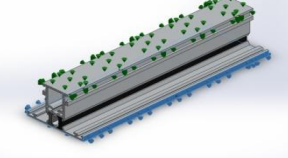
**Solid Bodies**

Document Name and Reference	Treated As	Volumetric Properties	Document Path/Date Modified
 Boss-Extrude1	Solid Body	<b>Mass:</b> 0.0989121 kg <b>Volume:</b> 3.66341e-005 m <sup>3</sup> <b>Density:</b> 2700 kg/m <sup>3</sup> <b>Weight:</b> 0.969338 N	C:\Users\mo\Dropbox\research 1\aluminum profile\study\stady1\200mm lower profile.SLDPRT
 Boss-Extrude1	Solid Body	<b>Mass:</b> 0.0110905 kg <b>Volume:</b> 9.90226e-006 m <sup>3</sup> <b>Density:</b> 1120 kg/m <sup>3</sup> <b>Weight:</b> 0.108687 N	C:\Users\mo\Dropbox\research 1\aluminum profile\study\stady1\200mm thermal strtip.SLDPRT

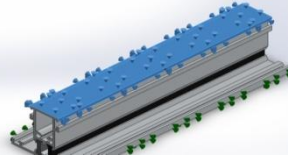
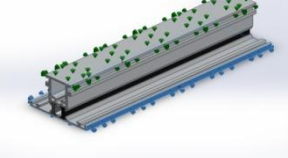
	Solid Body	Mass:0.0110905 kg Volume:9.90226e-006 m <sup>3</sup> Density:1120 kg/m <sup>3</sup> Weight:0.108687 N	C:\Users\mo\Dropbox\resear ch 1\aluminum profile\study\stady1\200mm thermal srtip.SLDPRT
	Solid Body	Mass:0.153047 kg Volume:5.66842e-005 m <sup>3</sup> Density:2700 kg/m <sup>3</sup> Weight:1.49986 N	C:\Users\mo\Dropbox\resear ch 1\aluminum profile\study\stady1\200mm upper profile.SLDPRT

**Thermal Loads**

**A- Outside temperature 50 deg C - inside temp 20 deg c**

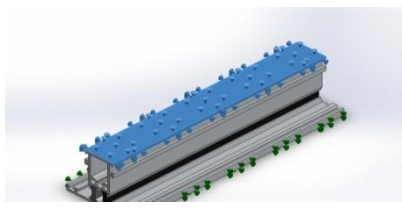
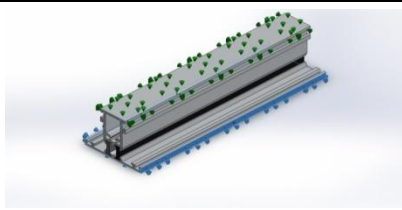
Load name	Load Image	Load Details
Convection-1		Entities: 3 face(s) Convection Coefficient: 10 (W/m <sup>2</sup> )/K Time variation: Off Temperature variation: Off Bulk Ambient Temperature: 293.15 Kelvin
Convection-2		Entities: 3 face(s) Convection Coefficient: 10 (W/m <sup>2</sup> )/K Time variation: Off Temperature variation: Off Bulk Ambient Temperature: 323.15 Kelvin

**B- Outside temperature 30deg C - inside temp 20 deg c**

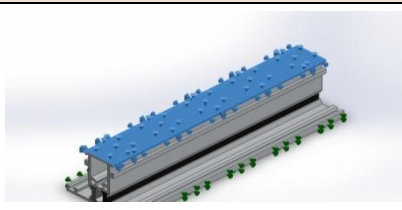
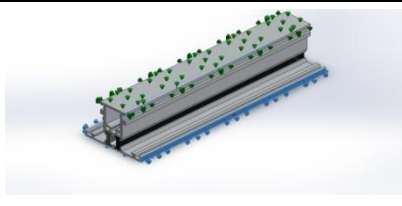
Load name	Load Image	Load Details
Convection-1		Entities: 3 face(s) Convection Coefficient: 10 (W/m <sup>2</sup> )/K Time variation: Off Temperature variation: Off Bulk Ambient Temperature: 293.15 Kelvin
Convection-2		Entities: 3 face(s) Convection Coefficient: 10 (W/m <sup>2</sup> )/K Time variation: Off Temperature variation: Off Bulk Ambient Temperature: 303.15 Kelvin

**C- Outside temperature 10 deg C - inside temp 20 deg c**

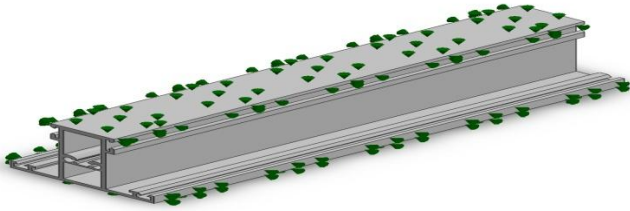

Load name	Load Image	Load Details
-----------	------------	--------------

Convection-1		<b>Entities:</b> 3 face(s) <b>Convection Coefficient:</b> 10 (W/m <sup>2</sup> )/K <b>Time variation:</b> Off <b>Temperature variation:</b> Off <b>Bulk Ambient Temperature:</b> 293.15 Kelvin
Convection-2		<b>Entities:</b> 3 face(s) <b>Convection Coefficient:</b> 10 (W/m <sup>2</sup> )/K <b>Time variation:</b> Off <b>Temperature variation:</b> Off <b>Bulk Ambient Temperature:</b> 283.15 Kelvin

**D- Outside temperature -5 deg C - inside temp 20 deg c**

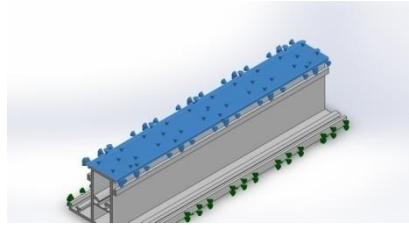
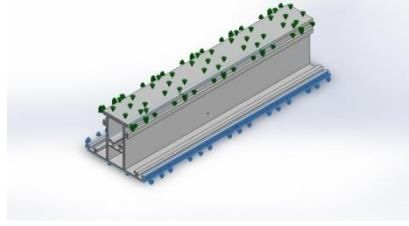
Load name	Load Image	Load Details
Convection-1		<b>Entities:</b> 3 face(s) <b>Convection Coefficient:</b> 10 (W/m <sup>2</sup> )/K <b>Time variation:</b> Off <b>Temperature variation:</b> Off <b>Bulk Ambient Temperature:</b> 293.15 Kelvin
Convection-2		<b>Entities:</b> 3 face(s) <b>Convection Coefficient:</b> 10 (W/m <sup>2</sup> )/K <b>Time variation:</b> Off <b>Temperature variation:</b> Off <b>Bulk Ambient Temperature:</b> 268.15 Kelvin

**5.0 Study 3 :PVC Window Profile**  
**Model information**

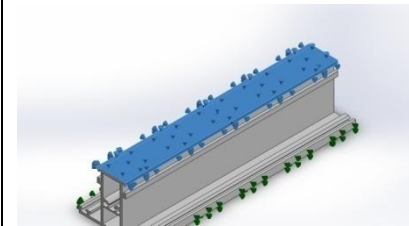
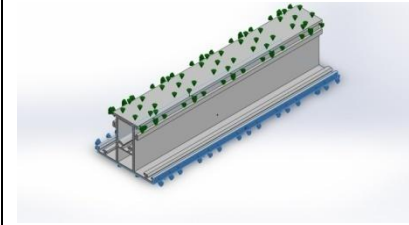
				
<b>Model name:</b> pvc profile 2 <b>Current Configuration:</b> Default				
<b>Solid Bodies</b>				
Document Name and Reference	Treated As	Volumetric Properties	Document Modified	Path/Date
Boss-Extrude1 	Solid Body	<b>Mass:</b> 0.122442 kg <b>Volume:</b> 9.41858e-005 m <sup>3</sup> <b>Density:</b> 1300 kg/m <sup>3</sup> <b>Weight:</b> 1.19993 N	C:\Users\Eng- Al.Obaid\Desktop\research h 1\backup\pvc profile 2.SLDPRT Oct 24 11:22:40 2012	

**Thermal Loads**

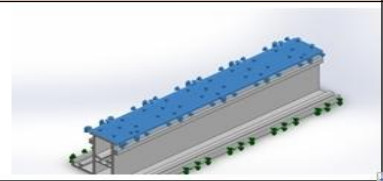
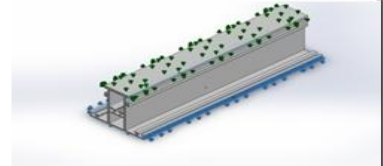
**A- Outside temperature 50 deg C - inside temp 20 deg c**

Load name	Load Image	Load Details
Convection-1		<b>Entities:</b> 3 face(s) <b>Convection Coefficient:</b> 10 (W/m <sup>2</sup> )/K <b>Time variation:</b> Off <b>Temperature variation:</b> Off <b>Bulk Ambient Temperature:</b> 293.15 Kelvin <b>Temperature:</b> <b>Time variation:</b> Off
Convection-2		<b>Entities:</b> 3 face(s) <b>Convection Coefficient:</b> 10 (W/m <sup>2</sup> )/K <b>Time variation:</b> Off <b>Temperature variation:</b> Off <b>Bulk Ambient Temperature:</b> 323.15 Kelvin <b>Time variation:</b> Off

**B- Outside temperature 30 deg C - inside temp 20 deg c**

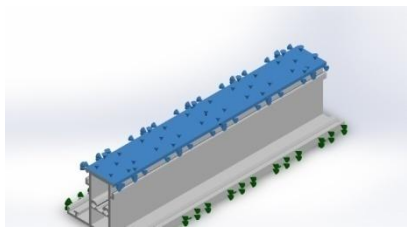
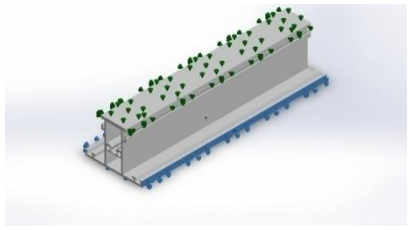
Load name	Load Image	Load Details
Convection-1		<b>Entities:</b> 3 face(s) <b>Convection Coefficient:</b> 10 (W/m <sup>2</sup> )/K <b>Time variation:</b> Off <b>Temperature variation:</b> Off <b>Bulk Ambient Temperature:</b> 293.15 Kelvin <b>Time variation:</b> Off
Convection-2		<b>Entities:</b> 3 face(s) <b>Convection Coefficient:</b> 10 (W/m <sup>2</sup> )/K <b>Time variation:</b> Off <b>Temperature variation:</b> Off <b>Bulk Ambient Temperature:</b> 303.15 Kelvin <b>Time variation:</b> Off

**C- Outside temperature 10 deg C - inside temp 20 deg c**

Load name	Load Image	Load Details
Convection-1		<b>Entities:</b> 3 face(s) <b>Convection Coefficient:</b> 10 (W/m <sup>2</sup> )/K <b>Time variation:</b> Off <b>Temperature variation:</b> Off <b>Bulk Ambient Temperature:</b> 293.15 Kelvin <b>Time variation:</b> Off
Convection-2		<b>Entities:</b> 3 face(s) <b>Convection Coefficient:</b> 10 (W/m <sup>2</sup> )/K <b>Time variation:</b> Off <b>Temperature variation:</b> Off <b>Bulk Ambient Temperature:</b> 283.15 Kelvin <b>Time variation:</b> Off

## 6.0 Study Results Comparison

### D. Outside temperature -5 deg C - inside temp 20 deg c

Load name	Load Image	Load Details
Convection-1		<b>Entities:</b> 3 face(s) <b>Convection Coefficient:</b> 10 (W/m <sup>2</sup> )/K <b>Time variation:</b> Off <b>Temperature variation:</b> Off <b>Bulk Ambient Temperature:</b> 293.15 Kelvin <b>Time variation:</b> Off
Convection-2		<b>Entities:</b> 3 face(s) <b>Convection Coefficient:</b> 10 (W/m <sup>2</sup> )/K <b>Time variation:</b> Off <b>Temperature variation:</b> Off <b>Bulk Ambient Temperature:</b> 268.15 Kelvin <b>Time variation:</b> Off

Results : study according to out side temprature					
No	Temprature	Temp. min/max	Window profile type		
			Aluminum profile without thermal break	aluminum profile with thermal break	pvc profile
1	50 deg Celsius	maximum tempratur Celsius	41.0116	46.3404	49.9747
		minimum temprature Celsius	40.0116	28.3845	20.9354
2	30 deg Celsius	maximum tempratur Celsius	27.0038	28.7803	29.9898
		minimum temprature Celsius	26.8621	22.7944	20.3137
3	10 deg Celsius	maximum tempratur Celsius	13.1379	17.2056	19.6862
		minimum temprature Celsius	12.9961	11.2197	10.0102
4	-5 deg. Celsius	maximum tempratur Celsius	2.8448	13.0139	19.2156
		minimum temprature Celsius	2.49038	-1.95081	-4.9745

### 6.1 Effect of thermal Break

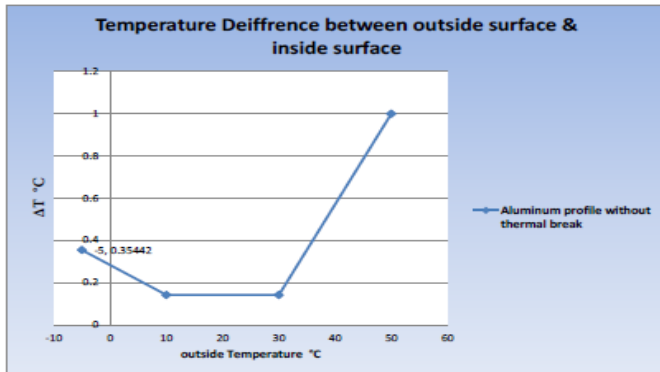
It is clear from our result that ,for windows aluminum profile, the effect of thermal break as thermal insulator is critical .As we apply the same outside temperature ( **50deg Celsius** ) on the outside surfaces for both profiles ( with and without thermal break ) we get minimum surface temperature of **28.3845°C**. This gives a maximum temperature difference of  $\Delta T = 18.0559$  °C. While for aluminum profile without thermal break, the minimum surface temperature becomes **40.0116** °C and a maximum temperature difference of  $\Delta T = 1$  °C These results clearly show the positive effect of thermal break on aluminum profile.

### 6.2 Effect of Material

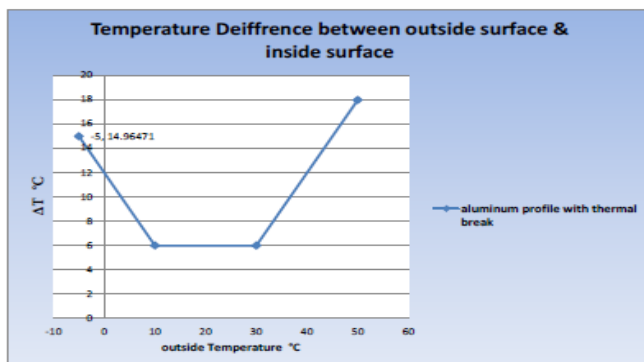
From our result the effect of material type is visible as heat insulator on windows profile as we apply the same outside temperature ( **50deg Celsius** ) on the outside surfaces for aluminum profile with and without thermal break and a PVC profile. The maximum temperature difference in the PVC case is  $\Delta T = 29.0393$  °C while it is  $\Delta T = 18.0559$  °C for aluminum profile with thermal break, and  $\Delta T = 1$  °C for aluminum profile without thermal break. As a result, using PVC profile will enhance the insulation and help in reducing heat gain thought windows especially in hot weather.



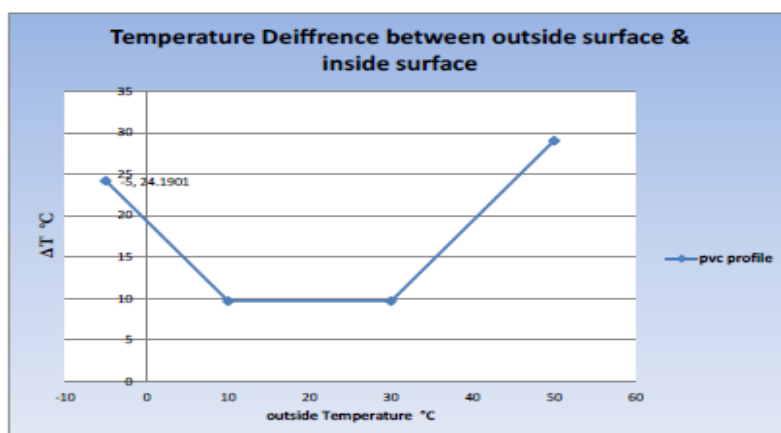
### 6.3 Effect of Outside Temperature



By using aluminum profile without thermal break, the maximum temperature difference between profile outside surface and inside surfaces in cold or hot conditions is very small. This mean the aluminum profile without thermal break fail to insulate the inside room from the extreme drop or gain in the outside temperature.



In the case of using aluminum profile with thermal break there is big temperature difference between the profile outside surface temperature and inside surface and  $\Delta T$  is higher in the hot condition than it is in the cold condition. This means the thermal break is working as a good thermal insulator in the extreme weather conditions.



In the case of using PVC there is big temperature difference between the profile outside surface temperature and inside surface and  $\Delta T$  is higher in the hot condition than it is in the cold condition .This means the PVC profiles is working as a good thermal insulator in the extreme weather conditions and even better than aluminum profile with thermal break because of higher temperature differences in comparison with aluminum profile with thermal break.

## VII. Conclusion

Result of the study :

The result of the study can be summarized as a design recommendation :

- 1- It is highly recommended to use the PVC windows profiles specially in cold and hot countries.
- 2- All aluminum profile used in hot countries should be manufactured with thermal breaks to provide maximum heat insulation between outdoor and indoor environment.

## REFERENCES

- [1] **Solidworks 2012 for Designers** ,Sham Tickoo
- [2] **Engineering Analysis with solidworks Simulation 2012**, Paul M,Ph.D, P.Eng ,ISBN:978-1-58503-710-0 .
- [3] **Fabrication Manual Schucoaluminum system for windows and doors.**
- [4] **Engineering Design With Solidworks 2012**,David C . Planchard& Mari P Planchard , ISBN:978-1-58503-697-4
- [5] **Principle of heat transfer (Seventh Edition)**, Frank Kreith*Professor Emeritus, University of Colorado at Boulder, Boulder, Colorado* . Raj M. Manglik*Professor, University of Cincinnati, Cincinnati, Ohio*Mark S. Bohn , *Former Vice President, Engineering Rentech, Inc., Denver, Colorado*